



# CERTIFICATE of Compliance

U.S. ALLOY CO.  
dba Washington Alloy  
7010-G Reames Rd.  
Charlotte, NC 28216  
[www.weldingwire.com](http://www.weldingwire.com)

Quality Management System  
in accordance with  
**ISO 9001:**  
Cert # 05-R0925

**TRADE NAME: USA 80S-B6**  
Specification: AWS A5.28 : ASME SFA 5.28  
Classification: ER80S-B6



## Chemical Composition % for Weld Wire

### AWS Requirements

Carbon (C)	0.10 max.	
Manganese (Mn)	0.40-0.70	
Silicon (Si)	0.50 max.	
Phosphorus (P)	0.025 max.	
Sulfur (S)	0.025 max.	
Nickel (Ni)	0.60 max.	
Chromium (Cr)	4.50-6.00	
Molybdenum (Mo)	0.45-0.65	
Copper (Cu)	0.35 max.	

Similar to Old Classification of AWS A5.9-93 : ER502

## Mechanical Properties

### Minimum AWS Requirements (PWHT)

Tensile Strength	80,000 psi	
Yield Strength	68,000 psi	
Elongation in 2"	17 %	
Charpy V-notch Impact Average	N/A	

*This certification is provided by Washington Alloy Co. with the expressed understanding that if the product supplied fails to conform the stated specifications, there shall be no personal liability of any kind on the undersigned and the obligation and liability of Washington Alloy Co., with respect to such non-conformance or specification failure, shall be limited to a) an obligation to furnish the purchaser, at no additional charge, material that meets the specifications and conformances or b) to refund to the purchaser the full amount of money paid to Washington Alloy Co. for the return of the product in full. In no event shall Washington Alloy Co. be liable for consequential damage.*

This certifies that the product supplied will meet the requirements of the noted classification and data above. Products supplied in accordance to the Quality Management System of Washington Alloy Company.

  
Certification Administrator

EAST COAST  
7010-G Reames Rd  
Charlotte, NC 28216  
Tel (888) 522-8296  
Fax (704)598-6673

GULF COAST  
4855 Alpine Drive #190  
Stafford, TX 77477  
Tel (877) 711-9274  
Fax (281)313-6332

WEST COAST  
8535 Utica Ave  
Rancho Cucamonga, CA 91730  
Tel(800)830-9033  
Fax (909)291-4586



Warehouse Distribution Center – Dayton, Ohio

Head Office – Puyallup, Washington

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