



CERTIFICATE of Compliance

U.S. ALLOY CO.
dba Washington Alloy
7010-G Reames Rd.
Charlotte, NC 28216
www.weldingwire.com

Quality Management System
in accordance with
ISO 9001:
Cert # 05-R0925

TRADE NAME: USA 80S-Ni2
Specification: AWS A5.28 : ASME SFA 5.28
Classification: ER80S-Ni2



Chemical Composition % for Weld Wire

AWS Requirements

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Carbon (C)	0.12 max.	
Manganese (Mn)	1.25 max.	
Silicon (Si)	0.40-0.80	
Phosphorus (P)	0.025 max.	
Sulfur (S)	0.025 max.	
Nickel (Ni)	2.00-2.75	
Copper (Cu)	0.35 max.	

Mechanical Properties

Minimum AWS Requirements (PWHT)

Tensile Strength	80,000 psi	
Yield Strength	68,000 psi	
Elongation in 2"	24 %	
Charpy V-notch Impact Average	20 ft · lbs at -80°F	

This certification is provided by Washington Alloy Co. with the expressed understanding that if the product supplied fails to conform the stated specifications, there shall be no personal liability of any kind on the undersigned and the obligation and liability of Washington Alloy Co., with respect to such non-conformance or specification failure, shall be limited to a) an obligation to furnish the purchaser, at no additional charge, material that meets the specifications and conformances or b) to refund to the purchaser the full amount of money paid to Washington Alloy Co. for the return of the product in full. In no event shall Washington Alloy Co. be liable for consequential damage.

This certifies that the product supplied will meet the requirements of the noted classification and data above. Products supplied in accordance to the Quality Management System of Washington Alloy Company.


Certification Administrator

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Warehouse Distribution Center – Dayton, Ohio

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